

Europe, Middle East, and Africa (EMEA)**Net Sales**

\$ in millions	2022	FX Impact	Volume	Price/Mix	2023	Change	Change excl. FX
Fourth Quarter	202	(10)	(24)	23	191	-5%	0%
Full Year	781	(69)	(80)	189	821	5%	14%

Segment Operating Income

\$ in millions	2022	FX Impact	Business Drivers	2023	Change	Change excl. FX
Fourth Quarter	20	(1)	6	25	25%	30%
Full Year	110	(12)	58	156	42%	53%